## **Table of Contents**

E	Exe	cutive Summary	04
ı	Intro	oduction	05
II	Indu	ustry 4.0	06
	i.	Evolution of Industry 4.0	06
	ii.	What is Industry 4.0	07
III	Tech	hnologies of Industry 4.0	08
	i	Internet of Things	08
	ii	Robotics	08
	iii	Cloud computing	08
	iV	Big data Analytics	09
	V	Augmented reality & Virtual reality	09
	Vi	Additive manufacturing	10
	Vii	Mobility (AGV, Autonomous cranes)	10
IV	Alur	minium value chain	12
	_		
V	Alur	minium value chain and Industry 4.0	13
	i	Bauxite mining and Industry 4.0	13
	ii	Alumina refining and Industry 4.0	16
	iii	Aluminium smelters and Industry 4.0	19
	iv	Aluminium downstream and Industry 4.0	23
		a Rolling Mills	23
		b Extrusions	26
		c Castings	27
	V	Aluminium recycling and Industry 4.0	30
VI	Cha	llenges and risks in implementing Industry 4.0	32

VII	Conclusion	33
VIII	Select list of vendors of Industry 4.0 solutions	34

## List of figures Industry revolution vs. Complexity 2.1 06 2.2 **Industry 4.0 Transformation** 07 4.1 **Aluminium Value Chain** 12 Bauxite mining - Process Flow 5.1 13 Alumina refining - Process flow 5.2 16 Rio Tinto's vision of its aluminium operations in the future 5.3 22 Opportunities envisioned by Hydro through Automation 5.4 22 Flat-rolled aluminium - Process flow 23 5.5 Scrap collection and process flow 5.6 30